



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6796941
Job Sheet 195653



Part No: RB6796941

Job Qty: 1 pcs

Part Name: Seals Replacement, Accessories Gear Box



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/29/19

Job Tracking No:

Due Date: 5/31/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RB6796941 Rev. 11 IPP Rev. A 18.07.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	5/31/19		0.00	0.17	Small Fab - 1		
							Small Fab - 2		MCL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	5/31/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/31/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S185051



Part: RB6796941

Job No: 195653

Serial No/Batch: S185051

Revision: 11

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/29/19

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					Packaging 3 - 9 - B4B					
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					Packaging 3 - 36 - B4B					
					140 QC 21 - FG	1 pcs	5/31/19	0.00 0.00	QC 21 - FG - 21	
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 MAY 29 2019
 GA212

Part Op 100 - Small Fab
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____ -
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10164	LG. Pistol Case, Plastic	1 Ea (1 ea)	100-Small Fab - 1	5151056
RB6796941-12	Adapter	1 pcs (1 ea)	100-Small Fab - 1	5105494
RB6796941-13	Guide	1 pcs (1 ea)	100-Small Fab - 1	5158378
RB6796941-14	Starter Seal Guide	1 pcs (1 ea)	100-Small Fab - 1	5102895
RB6796941-15	Guide	1 pcs (1 ea)	100-Small Fab - 1	5947565
RB6796941-16	Punch	1 pcs (1 ea)	100-Small Fab - 1	5947418
RB6796941-17	Punch	1 pcs (1 ea)	100-Small Fab - 1	5103413
RB6796941-18	Punch	1 pcs (1 ea)	100-Small Fab - 1	5103910
RB6796941-19	Punch	1 pcs (1 ea)	100-Small Fab - 1	5144449
RB6796941-20	Punch	1 pcs (1 ea)	100-Small Fab - 1	5153099
RB6796941-200-PO	Tach Generator Puller	1 (1 ea)	100-Small Fab - 1	5102875
RB6796941-201	Puller Assembly/Starter Seal Removal Tool	1 pcs (1 ea)	100-Small Fab - 1	5165949
RB6796941-202	Power Take Off Seal Puller C-20	1 pcs (1 ea)	100-Small Fab - 1	5184767
RB6796941-203	Slide Hammer Assembly	1 pcs (1 ea)	100-Small Fab - 1	5184766
RB6796941-29	Bottom Foam - Use in Case 10164	1 Ea (1 ea)	100-Small Fab - 1	5150263

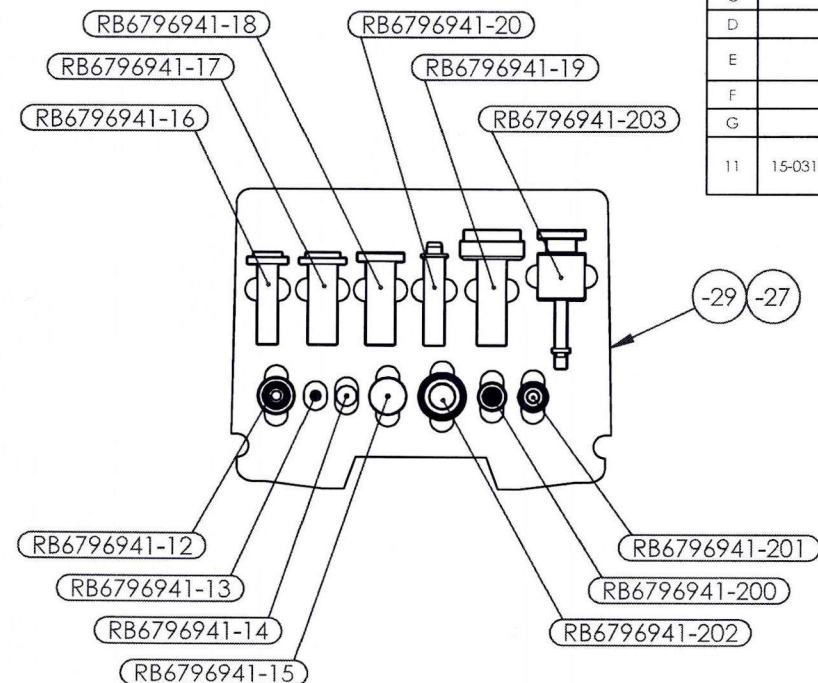
corner
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	10164	1	3	0
	RB6796941-12	1	12	0
	RB6796941-13	1	7	0
	RB6796941-14	1	12	0
	RB6796941-15	1	12	0
	RB6796941-16	1	3	0
	RB6796941-17	1	5	0
	RB6796941-18	1	5	0
	RB6796941-19	1	3	0
	RB6796941-20	1	6	0
	RB6796941-200	1	0	0
	RB6796941-201	1	3	0
	RB6796941-202	1	5	0
	RB6796941-203	1	8	0
	RB6796941-29	1	2	0
Part Specifications				
Specifications could not be found.				

Plex 5/29/19 10:14 AM dart.lacelle.linda

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		SEE SHEET 3 REV FROM ORIGINAL DWG.	3/21/1964		
B1		(SHT 1, B/M) ADDED -29. REV FROM ORIGINAL DWG.	9/22/1965		
B2		(ALL SHEETS) REV SHT NO. BLOCKS. REV FROM ORIGINAL DWG.	9/22/1965		
B3		SEE SHT 5. REV FROM ORIGINAL DWG.	9/22/1965		
B4		SEE SHT 6. REV FROM ORIGINAL DWG.	9/22/1965		
C		SEE SHT 3. REV FROM ORIGINAL DWG.	10/26/1965		
D		(1) WAS x 488. REV FROM ORIGINAL DWG.	7/8/1970		
E		FINISH CH'D FROM CAD PLATE TO BLACK OXIDE. DIM CHANGES -.560 TO .812 & .594 TO .340 PER D.W.	11/10/2003	RJC	DW
F		MADE INDIVIDUAL TOOL DWGS. & MADE THIS THE KIT DWG. PER E.B.	7/15/2011	RJC	RW
G		ADDED -29 FOAM WAS EGG SHELL IS B/O FROM I.R. SPECIALTIES.	11/13/2013	CFS	
11	15-0312	UPDATED TO NEW DRAFTING STANDARDS. -29 SHEET 2 CH'D DIMS WAS .31 IS 2X .31, WAS 7° IS (2X 7°), WAS 2X 20° IS (2X 20°), WAS R.63 IS 4X R.63. -29 SHEET 3 CH'D DIM WAS 26X R.50 20X 1.00 IS 12X R.50. ADDED DIMS 10X R.50 1.00, 4X R.50 1.63.	10/1/2015	DPD	JAG

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TACH. GEN. PULLER ASSY.		RB6796941-200	1
				1	STARTER PULLER ASSY.		RB6796941-201	1
				1	PTO PULLER ASSY.		RB6796941-202	1
				1	SLIDE HAMMER ASSY.		RB6796941-203	1
				1	ADAPTER		RB6796941-12	1
				1	GUIDE		RB6796941-13	1
				1	GUIDE		RB6796941-14	1
				1	GUIDE		RB6796941-15	1
				1	PUNCH		RB6796941-16	1
				1	PUNCH		RB6796941-17	1
				1	PUNCH		RB6796941-18	1
				1	PUNCH		RB6796941-19	1
				1	PUNCH		RB6796941-20	1
		B/O	-27	1	PISTOL CASE		RSR GROUP #10164 (WHEN PURCHASED AS KIT)	1
		B/O	-29	1	BOTTOM FOAM	Y-20 BLACK	3-3/8 X 13-1/8 X 16-1/2 (I.R. SPECIALTIES)	2&3

DART AEROSPACE	
TITLE REPLACEMENT KIT - OIL SEALS	
DWG NO. RB6796941	REV 11
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED: <i>D Weid</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL ALLISON T63-A-5
SCALE 1:8	DATE 8/3/2010 SHEET 1 OF 3